

# **SOUTH PRODUCTION NOTES**

**January 7, 2014  
Day Shift**

**BASF EMPLOYEES  
46 Last Recordable  
191 Last Lost Time**

## **Please be aware of ice on the ground!**

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**#1 MED AI-5637: Continue to run. Watch extruder closely.**

**#1 RC / AI 5637: Continue to run.**

**Afternoon Shift: Auger and barrel replaced. Restarted line late afternoon shift.**

**Midnight Shift: Continued to run.**

**Day shift:**

**Exhaust to Trimer**

**#2 MED line/ Cu-0602: Auger and barrel reassembled on midnight shift.**

**Afternoon Shift: Maintenance pushed out auger late Monday afternoon, need to clean up and re-assemble.**

**Midnight Shift: Auger and barrel reassembled on midnight shift.**

**Day Shift:**

**#2 RC/ cleaned up for Cu-0602: Will be down Tuesday for Maintenance.**

**Afternoon Shift: Down Tuesday for maintenance**

**Midnight Shift: Down Tuesday for maintenance**

**Day shift: Down through Tuesday**

**Exhausting to**

**New Pfaudler / D 1795 NAQ done on this pfaudler:** Done on new pfaudler...start cleaning for Ni 2458

**Afternoon Shift:** Continue on, keep totes moving to dryer floor opening and feed when ready

**Midnight shift:** Pfaudler rinsed and on hold.

**Day shift:**

**Tank 7 / AMT for D-1795 NAQ:** Continue...make next tank when getting low

**Afternoon Shift:** Monitor temps and tank level

**Midnight shift:** Tank is at 30%.

**Day shift:**

**#3 MED line / D-1795 NAQ:** Extruder/mixer/pulva on hold. Feeding D 1795 buggies to dryer through floor. Keep feeding as buggies are available and start feeding dried material to RC hopper when calciner ready.

**Afternoon Shift:** Continue on with totes to dryer.

**Midnight Shift:** Continued on.

**Day shift:**

**#3 RC/ D-1795 NAQ:** Will continue to feed.

**Exhausting to CTO**

**Afternoon Shift:** Continue on, direct feed to RC hopper when possible. Keep rate no lower than 500 lbs/hr.

**Midnight shift:** Continued on. Ran 500-600Lbs./Hr

**Day shift:**

**Abbe Blender / D-5206:** We are out of HF solution.

**National Dryer / 5206 :** Done.

**Afternoon Shift:** Soda blasting belt performed Monday...not sure if completed.

**Midnight shift:** No change.

**Day shift:**

**#4 RC / Cleaning for Ni-2458:** System was cleaned and running sand through several times to flush-out. Need engineer to inspect.

**Exhaust to**

**Afternoon Shift:** No change Monday afternoon

**Midnight shift:** No change.

**Day shift:**

**PK Blender / OxyVinyl Catoxid next:** Blender, solution tank and lines cleaned out.  
Floor also cleaned.  
Afternoon Shift: No change  
Midnight shift: No change.  
Day shift: No change.

**#5 RC / OxyVinyl Catoxid next:** Down for cleaning  
Exhaust to  
Afternoon Shift: No activity afternoon shift  
Midnight shift: No change.  
Day shift: Vacumax cartridges were replaced.

**Old Pfaudler – D 1795:** Start D 1795 batches  
Afternoon Shift: Running D 1795 batches on old pfaudler now  
Midnight shift: Continued on.  
Day shift:

**#6 - RC / D-0756:** Last buggy fed through, keep calciner lit for heat.  
Exhaust to Sly Scrubber  
Afternoon shift:  
Midnight shift:  
Day Shift:

**Tower 3 / Cu-1986:** Loaded and running

**Tower 6 / E-474:** Tower unloaded and currently on hold for the next load (raws Monday)  
Afternoon shift: Continue  
Midnight Shift: Continued.  
Day shift: Still waiting for material.

**Harrop Kiln - Al-3921 T 3/16":** Down...saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener. Work notification was written for Harrop kiln rail track (keeps shutting off after a short period of time)  
Afternoon Shift: No change  
Midnight Shift: No change.  
Day Shift: Maintenance worked on limit switches.

**North Screener / Cu-0860:** Continue . Open overhead door only enough to get tow motor in and out/parts ordered for door repair. Run all of Cu-0860-then set screener up E-474.

Afternoon Shift: Continue

Midnight shift: Continued.

Day shift: Continued.

**South Screener / Cu-0860:** Continue.

Afternoon Shift: Continue

Midnight shift: Continued.

Day shift: Continued. Work order in to secure rollers by scale causing weight fluctuation.

**HC-11 Tanks / Cu 5020:** Completed. Maintenance needs to repair or replace tank #6 pump.

Afternoon Shift: No change

Midnight shift: No change.

Day shift: No change

**#2662 Pill Machine / Al-3917 3/16:** Finished. Holding for decision to switch to 3915.

**#2664 Pill Machine / Al-3917 3/16:** Finished. Holding for decision to switch to 3915.

**Tunnel Kiln #2 / BE-0101 Extrusions:** Completed.

Afternoon Shift:

Midnight shift:

Day shift:

**Tunnel Kiln #4 / Cu-0540:** Continue loading/unloading

Afternoon Shift: Continues

Midnight shift: Continued.

Day shift: Continued.